



## TIMES AND TEMPERATURES

### Unbreakable™

*nylon flexible partials*

#### TCS Automatic Injector

320°C 11 min.  
145-150 PSI

#### TCS Hydraulic and Manual Injector with TCS Digital Furnace

550°F 11 min.

#### TCS JP90

560°F 16 min.

### iFlex™

*polyolefin flexible partials*

#### TCS Automatic Injector

280°C 13 min.  
145-150 PSI

#### TCS Hydraulic and Manual Injector with TCS Digital Furnace

450°F 13 min.

#### TCS JP90

550°F 12 min.

### Karadent™

*semi-rigid microcrystalline polymer full dentures, frameworks, partial dentures.*

#### TCS Automatic Injector

320°C 15-16 min.  
150-165 PSI

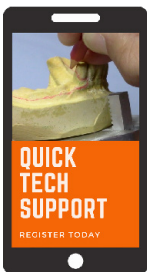
#### TCS Hydraulic and Manual Injector with TCS Digital Furnace

550°F 15-16 min.

*Wax 2.5 mm thick and inject into a hot flask.*

*EZ Flow separator not recommended.*

## REGISTER for Quick Tech Support



**Text your questions and pictures for quick support!**

To register your cell phone text the following to **562-241-1225**.

- Lab Name, City, & State
- Contact Name
- Injection Unit

## VISIT the TCS Technical Library



**Browse through our Technical Library**

View step by step guides, videos, and more.

**View our Finishing & Polishing eBook**

Finish and polish any TCS resin like a pro.



[www.tcsdentalinc.com](http://www.tcsdentalinc.com) | 866-426-2970